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D3245-042
Job Sheet 187358



Part No: D3245-042

Job Qty: 5 ea

Part Name: Access Panel Assembly RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31
BB verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 36
100	Packaging	5 pcs	12/17/18	12/17/18	0.00	0.00	Packaging1-3		DAS 9-89 36
110	Small Fab	5 pcs	12/17/18	12/17/18	0.00	1.39	Small Fab-3		DAS 36 9-89
120	QC	5 pcs	12/17/18	12/17/18	0.00	0.00	QC5		DAS 36 9-89
130	Packaging	5 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-1		DAS 9-89
140	QC21-SA	5 Ea	12/17/18	12/17/18	0.00	0.00	QC21		DAS 9-89

Part Op Descriptions: 110 - Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle,

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2350-18-C3Y	Rigid Receptacle	40 pcs (8 ea)	90-Start up Operation	F 19688 50411 3
D3245-2	Panel	5 Ea (1 ea)	90-Start up Operation	2100899
D3245-5	Door	5 Ea (1 ea)	90-Start up Operation	
MS20427M3-3	Rivet	80 Ea (16 ea)	90-Start up Operation	120514
MS20615M3-3	Rivet	45 Ea (9 ea)	90-Start up Operation	F 124859-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2350-18-C3Y	40	45	0
	D3245-2	5	5	0
	D3245-5	5	7	0
	MS20427M3-3	0	967	0
	MS20615M3-3	5	119	0



Container No: S140825



Part: D3245-042

Job No: 187358

Serial No/Batch: S140825

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/29/18

Plex 12/3/18 10:44 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: 10 05					